

v

Picklist Print

July 22, 2009 9:10:47 AM

Page 1

Work Order ID: 50771

09-07-22



Parent Item: D412-791-045RevA-~~Preliminary~~



Parent Item Name: Exit Illumination Assembly

Start Date: 7/23/09

Required Date: 7/23/09

Comments:

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3937-041RevA- Preliminary		Manufactured					Each	0.0000	16.0000			
Photoluminescent Strips												
D3950-1RevA- Preliminary		Purchased					Each	0.0000	80.0000			
RIVET												

50772



50773



Work Order ID 50771

July 22, 2009 8:37:02 AM



Page 2

Item ID: D412-791-045
 Revision ID: A-~~PPH~~M #09.07.22
 Item Name: Exit Illumination Assembly
 Start Date: 7/23/09 Start Qty: 6.00
 Required Date: 7/23/09 Req'd Qty: 6.00
 Reference:

Accept



Setup Start



Stop



Cust Item ID:
 Customer:

Approvals: Process Plan: Date: Tooling: Date:
 QC: Date: SPC (Y/N): Date:

Run Start



Stop



Sequence ID/
 Work Center ID

Operation
 Description

Set Up/
 Run Hours

Draw Draw Plan Accept Reject Reject Insp.
 Number Rev. Code Qty Qty Number Stamp

130



Packaging

Memo

0.00

0.00

N/A AS

JUL 23 2009

Packaging

140



QC

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Quality Control

Identify and pack for shipping as per PPP D412-791-045
 Location: _____
 PPP Rev: _____

Work Order ID 50771

July 22, 2009 8:37:02 AM



Page 1

Item ID: D412-791-045

Revision ID: A-~~PRELIM~~ #09.07.22

Item Name: Exit Illumination Assembly

Start Date: 7/23/09 Start Qty: 6.00

Required Date: 7/23/09 Req'd Qty: 6.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan: *[Signature]*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D412-791

A-PRELIM

100



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP 412-791-045 CHG001

[Signature]

0.00

0.00

110



Packaging

Packaging

Pick Kit

Memo

0.00

0.00

[Signature]

[Signature]

JUL 23 2009

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

[Signature]

[Signature]

JUL 23 2009

Lat. 10° 15' N

Long. 100° 15' W

10-11-1900
10-12-1900
10-13-1900
10-14-1900
10-15-1900
10-16-1900
10-17-1900
10-18-1900
10-19-1900
10-20-1900
10-21-1900
10-22-1900
10-23-1900
10-24-1900
10-25-1900
10-26-1900
10-27-1900
10-28-1900
10-29-1900
10-30-1900
10-31-1900

10-31-1900

QTY -011	QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
				1		M83536/2-024	RELAY
				2		MS21042L06	NUT
				4		MS21042L08	NUT
				1		MS24524-23	SWITCH, DPDT
				1		MS24524-31	SWITCH, DPDT
				2		MS24693S26	SCREW
				15		MS25036-102	TERMINAL LUGS, #6
				4		MS27039-0814	SCREW
				3		MS35207-260	SCREW
				3		NAS1149D0363J	WASHER
				2		NAS1149DN632J	WASHER
				8		NAS1149DN832J	WASHER
				1		HW210	RESISTOR, 1K OHMS
				1		18-200	CONNECTOR
				5		1N4007	DIODE
				3		80-004-2-6	POTTED INSERTS
				1		D3897-1	ANGLE
				1		D3938-1	DECAL
				1		LED-50-17-HK-E0700	ANNUNCIATOR (STBY BATT)
				1		M12883/45-01	RELAY BASE
				1		M81714/16-3	TERMINAL BLOCKS TRACK
				2		M81714/2-DC1	TERMINAL BLOCKS
				1		M81714/2-DD2	TERMINAL BLOCKS
				1		M83536/2-024	RELAY
				2		MS21042L06	NUT
				2		MS24693S26	SCREW
				3		MS35207-260	SCREW
				3		NAS1149D0363J	WASHER
				2		NAS1149DN632J	WASHER
				1		HW210	RESISTOR, 1K OHMS

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Revision: B

Date: 09.07.22

11077

7.0 PARTS LIST

QTY -011	QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
X						D412-791-011	SAFETY ENHANCEMENT KITS COMPLETE
1	X					D412-791-041	FLASHLIGHT KIT
1		X				D412-791-043	MAPBOX KIT
1			X			D412-791-045	EXIT ILLUMINATION KIT
1				X		D412-791-047	PITOT HEAT MONITORING KIT
1					X	D412-791-049	STANDBY ATTITUDE BATTERY MONITORING KIT
	2					D3921-1	FLASHLIGHT
	4					D3922-1	CLIP
	2					D3923-1	ANGLE
	4					D3924-1	SHIM
	8					MS20426AD3-6	RIVETS
	6					MS20470AD4-5	RIVET
	4					MS21059-L3	ANCHOR NUT
	4					MS35207-264	SCREW
		1				D3936-041	MAPBOX
		4				MS35207-244	SCREW
			16			D3937-041	PHOTOLUMINESCENT STRIPS
			90			D3950-1	RIVET (INCLUDES 10 EXTRA)
				1		18-200	CONNECTOR
				4		1N4007	DIODE
				3		80-004-2-6	POTTED INSERTS
				2		D3896-1	RELAY
				1		D3897-1	ANGLE
				1		LED-50-17-BG-E0705	ANNUNCIATOR
				1		M12883/45-01	RELAY BASE
				1		M81714/16-3	TERMINAL BLOCKS TRACK
				2		M81714/2-DC1	TERMINAL BLOCKS
				1		M81714/2-DD2	TERMINAL BLOCKS

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Revision: B

Date: 09. 07.22

50771

Harvey Siemens

Mechanical Designer
DART Aerospace Ltd.

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L Lacelle

From: Harvey Siemens [hsiemens@dartaero.com]
Sent: July 23, 2009 4:53 PM
To: 'L Lacelle'
Subject: RE: D412-791-045
Attachments: WO 50773.pdf, WO 50771.pdf, WO 50772.pdf

Linda

Please find attached the 3 WOs that David and I have completed – 50771, 50772 and 50773.

Have a quick look and make sure everything is OK. When I get you email confirming that I didn't screw anything up I will send the hard copies to you.

Let me know – Thanks

Regards,

Harvey Siemens

Mechanical Designer
 DART Aerospace Ltd.

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 E: hsiemens@dartaero.com
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M: 1060 McTavish Road NE, Calgary, Alberta, T2E 5G9

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From: L Lacelle [mailto:llacelle@dartaero.com]
Sent: Thursday, July 23, 2009 1:32 PM
To: 'Harvey Siemens'
Subject: RE: D412-791-045

Here you go....

From: Harvey Siemens [mailto:hsiemens@dartaero.com]
Sent: July 23, 2009 2:34 PM
To: 'L Lacelle'
Cc: 'David Shepherd'; 'Bill Beckett'; 'Mike Petsche'
Subject: D412-791-045

Linda

2 - D412-791-045 Luminescent Strip Kits have been assembled and are about to be delivered to Eagle. Will you send them the Form one and other paperwork that they will be looking for?

The box of remaining rivets is on its way back to your attention.

Regards,

7/24/09

Picklist Print

July 22, 2009 9:10:47 AM

Page 1

Work Order ID: 50771

09-07-22



Parent Item: D412-791-045RevA-~~PHOTOM~~



Parent Item Name: Exit Illumination Assembly

Comments:

Start Date: 7/23/09

Required Date: 7/23/09

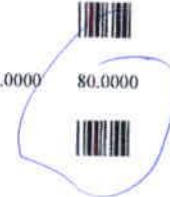
Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3937-041RevA- Preliminary		Manufactured	No				Each	0.0000	16.0000			
Photoluminescent Strips												
D3950-1RevA- Preliminary		Purchased	No				Each	0.0000	80.0000			
RIVET												

50772

50773



Work Order ID 50771

July 22, 2009 8:37:02 AM



Page 2

Item ID: D412-791-045
 Revision ID: A-~~PPM~~ *#09.07.22*
 Item Name: Exit Illumination Assembly
 Start Date: 7/23/09 Start Qty: 6.00
 Required Date: 7/23/09 Req'd Qty: 6.00
 Reference:

Accept



Setup Start



Stop



Cust Item ID:
 Customer:

Approvals: Process Plan: Date: Tooling: Date: Run Start
 QC: Date: SPC (Y/N): Date: Stop



Sequence ID/
 Work Center ID

Operation
 Description

Set Up/
 Run Hours

Draw Draw Plan Accept Reject Reject Insp.
 Number Rev. Code Qty Qty Number Stamp

130



Packaging
 Packaging

Memo

0.00

N/A *AB*

JUL 23 2009

140



QC

Quality Control

QC21 - Final Inspection - Work Order Release

0.00

Memo

0.00

Identify and pack for shipping as per PPP D412-791-045
 Location:
 PPP Rev:

*IMP 09/08/14
 RELEASED*

C of C UNTIL APPROVED

09/09/01

W 09.07.24

АВТОМАТ
ЕИДИРОВА

PRELIMINARY ISSUE

Page 1

Work Order ID 50771 - 1

July 22, 2009 8:37:02 AM

Item ID: D412-791-045

Revision ID: A-~~PRELIM~~ *09.07.22* (2)

Item Name: Exit Illumination Assembly

Start Date: 7/23/09 Start Qty: 6.00

Required Date: 7/23/09 Req'd Qty: 6.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan: *[Signature]*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D412-791

A-PRELIM

100



DC

Document Control

0.00

Memo

0.00

Photocopy bluefile & type labels per PPP 412-791-045 CHG001

N/A *[Signature]*

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

Eagle *[Signature]*

[Signature]

JUL 23 2009

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

Eagle *[Signature]*

[Signature]

ENGINEERING
APPROVAL

JUL 23 2009